

15分 1. In a process for the manufacture of chlorine by direct oxidation of HCl with air over a catalyst to form  $\text{Cl}_2$  and  $\text{H}_2\text{O}$  (only), the exit product is composed of HCl (4.4%),  $\text{Cl}_2$  (19.8%),  $\text{H}_2\text{O}$  (19.8%),  $\text{O}_2$  (4%), and  $\text{N}_2$  (52%). What was

- (15分) (a) the limiting reactant?
- (5分) (b) the percent excess reactant?
- (5分) (c) the degree of completion of the reactant?

15分 2. Crystals of  $\text{Na}_2\text{CO}_3 \cdot 10\text{H}_2\text{O}$  are dropped into a saturated solution of  $\text{Na}_2\text{CO}_3$  in water at  $100^\circ\text{C}$ . What percent of the  $\text{Na}_2\text{CO}_3$  in the  $\text{Na}_2\text{CO}_3 \cdot 10\text{H}_2\text{O}$  is recovered in the precipitated solid? The precipitated solid is  $\text{Na}_2\text{CO}_3 \cdot \text{H}_2\text{O}$ .  
Data at  $100^\circ\text{C}$ : The saturated solution is 31.2% (wt)  $\text{Na}_2\text{CO}_3$ ; the molecular weight of  $\text{Na}_2\text{CO}_3$  is 106.

15分 3. To condition the air in an office building in the winter, one thousand cubic meters of moist air at 101 kPa and  $22^\circ\text{C}$  and with a dew point of  $11^\circ\text{C}$  enters the process. The air leaves the process at 98 kPa with a dew point of  $58^\circ\text{C}$ . How many kilograms of water vapor are added to each kilogram of wet air entering the process? The vapor pressures of  $\text{H}_2\text{O}$  at  $11^\circ\text{C}$  and  $58^\circ\text{C}$  are 1.31 kPa and 18.14 kPa, respectively. Treat the wet air as an ideal gas. The molecular weight of dry air is 29.

15分 4. Formaldehyde can be made by the oxidation of methanol. If stoichiometric amounts of  $\text{CH}_3\text{OH}(\text{g})$  and  $\text{O}_2(\text{g})$  enter the reactor at  $100^\circ\text{C}$ , the reaction is complete, and the products leave the reactor at  $200^\circ\text{C}$ , calculate the heat that is added or removed from the reactor per mole of methanol fed to the reactor. This is a steady state operation involving an open system.  
The reaction is  $\text{CH}_3\text{OH}(\text{g}) + \frac{1}{2}\text{O}_2(\text{g}) \rightarrow \text{H}_2\text{CO}(\text{g}) + \text{H}_2\text{O}(\text{g})$   
Data: Heats of formation at  $25^\circ\text{C}$  —  $\Delta H_f^\circ(\text{H}_2\text{CO}(\text{g})) = -115.89 \text{ KJ/g mol}$ ,  
 $\Delta H_f^\circ(\text{CH}_3\text{OH}(\text{g})) = -201.25 \text{ KJ/g mol}$ ,  
 $\Delta H_f^\circ(\text{H}_2\text{O}(\text{g})) = -241.826 \text{ KJ/g mol}$ .

# 淡江大學八十九學年度日間部轉學生招生考試試題

系別：化學工程學系三年級

科目：質能均衡

本試題共(兩)頁

(第2頁)

(續第4題之數據)

Heat capacity equation:

$$C_p = a + bT + cT^2 + dT^3 \quad (\text{J}/(\text{g mol})(^\circ\text{C}))$$

where  $T$  is in  $^\circ\text{C}$ .

	a	b	c	d
CH <sub>3</sub> OH (g)	42.93	$8.301 \times 10^{-2}$	$-1.87 \times 10^{-5}$	$-8.03 \times 10^{-9}$
O <sub>2</sub> (g)	29.10	$1.158 \times 10^{-2}$	$-0.6076 \times 10^{-5}$	$1.311 \times 10^{-9}$
H <sub>2</sub> O (g)	33.46	$0.688 \times 10^{-2}$	$0.7604 \times 10^{-5}$	$-3.593 \times 10^{-9}$
H <sub>2</sub> CO (g)	34.28	$4.268 \times 10^{-2}$	0	$-8.694 \times 10^{-9}$