## 系別：化學工程與材料工程學系A組 科目：輸送現象與單元操作

## 考試日期：3月4日（星期六）第2節 <br> 本試题共 6 大題， 3 頁

1．The inside diameter of a pipe is 25 cm ．What is the hydraulic diameter when flowing half full？（10 points）

2．For the flow of liquid with density of $\rho$ in a pipe of diameter D ，length L and mean velocity $u_{m}$ ，as shown in Figure 1.
（1）Please derive the relationship between pressure drop $(\Delta \mathrm{P})$ and Fanning friction factor $\left(f_{F}\right)$ ， which is $\Delta \mathrm{P}=\frac{2 \rho u_{m}^{2} f_{F} L}{D}$ ．（Hint：use momentum balance for the pipe）（ 10 points）
（2） $40 \mathrm{~L} / \mathrm{s}$ of $20^{\circ} \mathrm{C}$ water（density is $1000 \mathrm{~kg} / \mathrm{m}^{3}$ and viscosity is $1 \times 10^{-3} \mathrm{~kg} /(\mathrm{m} \cdot \mathrm{s}$ ）flows through a pipe of 300 m long， 0.15 m diameter and 0.002 roughness ratio．
（a）What is the Reynolds number？Is the flow inside the pipe laminar or turbulent？（10 points）
（b）What is the frictional pressure drop in $\mathrm{Pa}\left(=\mathrm{kg} /\left(\mathrm{m} \cdot \mathrm{s}^{2}\right)\right.$ ）of the flow？（Hint：Figure 2 can be used to obtain the value of Fanning friction factor．）（ 10 points）

3．A heat exchanger uses liquid ammonia refrigerant of $-20^{\circ} \mathrm{C}$ to totally condense a saturated vapor at $-15^{\circ} \mathrm{C}$ ．The heat transfer loading is $3 \times 10^{6} \mathrm{~W}$ and the overall heat transfer coefficient is $850 \mathrm{w} /\left(\mathrm{m}^{2} \cdot \mathrm{~K}\right)$ ．What is the area of the heat exchanger？（ 20 points）

4．The forced convection heat transfer coefficient is commonly estimated by correlations．Which ones of the listed dimensionless numbers will appear in the correlations？（10 points）
（1）Reynolds number
（2）Sherwood number
（3）Nusselt number
（4）Prandtl number

5．For Figure 3，please answer the following two questions．
（1）Is the figure for an absorption operation or a stripping operation？（4 points）
（2）The meanings of lines $\overline{A B}$ and $\overline{A C}$ ．（6 points）

6．Based on the two－film theory，using the notations shown in Figure 4，please derive the following equation．（ 20 points）

$$
\frac{1}{\mathrm{~K}_{\mathrm{y}}}=\frac{\mathrm{m}}{\mathrm{k}_{\mathrm{x}}}+\frac{1}{\mathrm{k}_{\mathrm{y}}}
$$

where $K_{y}, k_{x}$ and $k_{y}$ are the overall gas phase，liquid film and gas film mass transfer coefficients，respectively．The slope of the equilibrium curve is $m$ ．

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Pipe wall
Figure 1．A pipe flow


Figure 2．Fanning friction factor vs．Reynolds number

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Figure 3．$y$－x diagram for a separation column


Figure 4．Concentration gradients near a gas－liquid interface

