

# 淡江大學九十一學年度碩士班招生考試試題

系別：化學工程學系

科目：輸送現象與單元操作

82-1

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1. Figure 1 shows a concrete tank that is to be filled with water from an adjacent river in order to provide a supply of water for the sprinklers on a golf course. The level of the river is  $H = 10\text{ ft}$  above the base of the tank, and the short connecting pipe, which offers negligible resistance, discharges water at a height  $D = 4\text{ ft}$  above the base of the tank. The inside cross-sectional area of the pipe is  $a = 0.1\text{ ft}^2$ , and that of the tank is  $A = 1,000\text{ ft}^2$ . Derive an algebraic expression for the time  $t$  taken to fill the tank, and then evaluate it for the stated conditions. (20%)

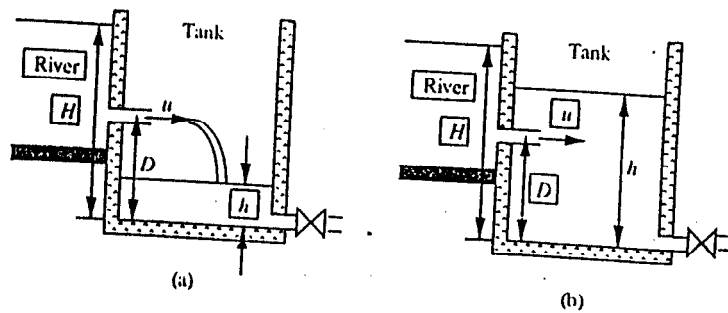


Fig. 1 Tank filling from water: (a) before pipe is submerged; (b) after pipe is submerged.

2. Two different series/parallel arrangements of three identical centrifugal pumps are shown in Fig. 2. The head increase  $\Delta h$  across a single such pump varies with the flow rate  $Q$  through it according to:

$$\Delta h = a - bQ^2.$$

Derive expressions for the head increases  $\Delta h_{(a)}$  and  $\Delta h_{(b)}$ , in terms of  $a$ ,  $b$  and the total flow rate  $Q$ , for these two configurations. Sketch your results on a graph, also including the performance curve for the single pump. (20%)

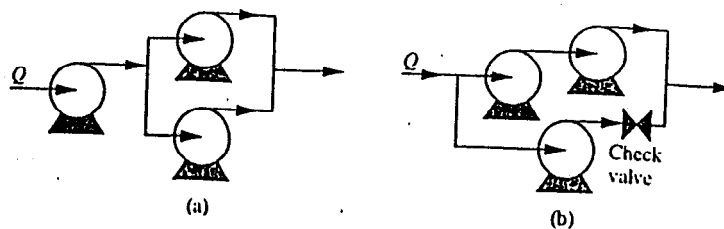


Fig. 2 Series/parallel pump arrangements.

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8K-2

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3. Derive the equation for steady-state laminar flow inside the annulus between two concentric horizontal pipes, as shown in Fig. 3. The fluid is incompressible and viscosity  $\mu$  is a constant. The flow is driven in one direction by a constant-pressure gradient. Does the maximum velocity occur halfway between the inner and outer cylinders, or at some other location? (20%)

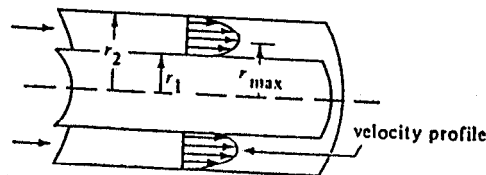


Fig. 3 Flow through a cylindrical annulus.

4. A heavy hydrocarbon oil which has  $c_{p,oil} = 2300 \text{ J/kg} \cdot \text{K}$  is being cooled in a heat exchanger from  $371.9\text{K}$  to  $349.7\text{K}$  and flow inside the tube at a rate of  $3630 \text{ kg/hr}$ . A flow of  $1450 \text{ kg water/hr}$  enters at  $288.6\text{K}$  for cooling and flow outside the tube ( $c_{p,water} = 4178 \text{ J/kg} \cdot \text{K}$ ). (20%)
- (a) Calculate the water outlet temperature and heat-transfer area if the overall  $U_i = 340 \text{ W/m}^2 \cdot \text{K}$  and the streams are countercurrent.
- (b) Repeat for parallel flow.
5. Saturated steam at  $267^\circ\text{F}$  is flowing inside a steel pipe having an ID of  $0.824 \text{ in.}$  and an OD of  $1.050 \text{ in.}$  The pipe is insulated with  $1.5 \text{ in.}$  of insulation on the outside. The convective coefficient for the inside steam surface of the pipe is estimated as  $h_i = 1000 \text{ btu/hr} \cdot \text{ft}^2 \cdot \text{F}$ , and the convective coefficient on the outside of the lagging is estimated as  $h_o = 2 \text{ btu/hr} \cdot \text{ft}^2 \cdot \text{F}$ . The mean thermal conductivity of the metal is  $26 \text{ btu/hr} \cdot \text{ft} \cdot \text{F}$  and  $0.037 \text{ btu/hr} \cdot \text{ft} \cdot \text{F}$  for the insulation. Calculate the heat loss for  $1 \text{ ft}$  of pipe if the surrounding air is at  $80^\circ\text{F}$ . (20%)