## 淡江大學 95 學年度碩士班招生考試試題

系別:化學工程與材料工程學系

科目:化學反應工程

准帶項目請打「V」		
$\checkmark$	簡單型計算機	
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- 1. Derive the differential and integral forms of the reactor design equations for the batch reactor, CSTR and PFR. You might get an algebraic form of equation for CSTR: Use the nomenclatures:  $N_j$  as the number of moles of species j in the reactor,  $r_j$  as the rate of formation of species j, V as the reactor volume,  $F_{j0}$  as the molar flow rate of species j into the reactor,  $F_j$  as the molar flow rate of species j into the reactor,  $F_j$  as the molar flow rate of species j out of the reactor, t as the time. (10%)
- 2. The elementary irreversible aqueous-phase reaction  $A + B \rightarrow C + D$  is carried out isothermally as follows. Equal volumetric flow rates of two liquid streams are introduced into a 4-liter CSTR. One stream contains 0.020 mol/liter of A, the other 1.400 mol/liter of B. Some C is formed in the CSTR, its concentration being 0.002 mol/liter. The exit stream from the CSTR is then passed through a 16-liter PFR. Find the concentration of C at the exit of the PFR as well as the fraction of initial Athat has been converted in the system. Hint: you may assume that the concentration of B is constant since the amount of B is excess through the whole process. (30%)
- 3. A reversible gas-phase elementary reaction  $2A \leftrightarrow B$  is carried out at constant temperature. The feed consists of pure A at 340 K and 2 atm. The concentration equilibrium constant at 340 K is 10 dm<sup>3</sup>/mol.
  - (a) Calculate the equilibrium conversion of A in a constant-volume batch reactor. (15%)
  - (b) Calculate the equilibrium conversion of A in a flow reactor with no pressure drop. (15%)

4. Consider a mixed-order elementary consecutive scheme

$$A \xrightarrow{k_1} B$$
$$A + B \xrightarrow{k_1} C$$

in an isothermal constant-volume batch reactor. The initial concentration of A is  $C_{\Lambda 0}$  and B and C are not present in the reactor initially.

(a) Derive a relationship that will express  $C_{\rm B}$  as a function of  $C_{\rm A}$ . (15%)

(b) Derive a relationship that will express  $C_{\rm C}$  as a function of  $C_{\rm B}$ . (15%)

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